

Date: Tuesday, 10/30/2007 2:51:27 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ARM	
Job Number	: 35462				
Estimate Number	: 10706				
P.O. Number	: N/A		Part Number	: D2012103	
This Issue	: 10/30/2007	S.O. No. : N/A	Drawing Number	: D2012-103 REV B2	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: B2	
Previous Run	: 32550		Material	: N/A	
Written By			Due Date	: 11/10/2007	
Checked & Approved By			Qty:	5	Um: Each
Comment	: Est Rev:I 02.04.03 Added Inspect level 3 NG				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0500W035	304 RD Tube .500 x .035W	
		Comment: Qty.: 3.5700 f(s)/Unit Total : 17.8500 f(s) Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035) Identify as D2012-101 Batch: M 106 015	SB 07/11/14 (S)
2.0	BRAKE NC	NC BRAKE	
		Comment: NC BRAKE	
		1-Punch to length as per Dwg D2012-103 & template D2012-103T1(41.00")	SB 07/11/14 (S)
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1-Deburr → <i>07/11/14 (S)</i>	
		2-Bend D2012-103 as per template D2012-103T2 & Dwg D2012-103	MF 07-11-15 (S)
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		<i>07/11/16 (S)</i>	
		Comment: INSPECT WORK TO CURRENT STEP	
5.0	POWDER COATING	POWDER COATING	
		<i>M 102316</i>	
		Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3	(5x) <i>07/11/19</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 01/11/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: ARM
Job Number: 35462		Part Number: D2012103
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION 
7.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		
F2 07/11/19 (5)		
Comment: PACKAGING RESOURCE #1		
Identify and Stock		
Location: _____		
7.0	QC21	7-11-19 SX SD Comment: FINAL INSPECTION/W/O RELEASE
		
		
Comment: FINAL INSPECTION/W/O RELEASE		
D 07/11/19 (5)		
Job Completion 		
U 07/11/19		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

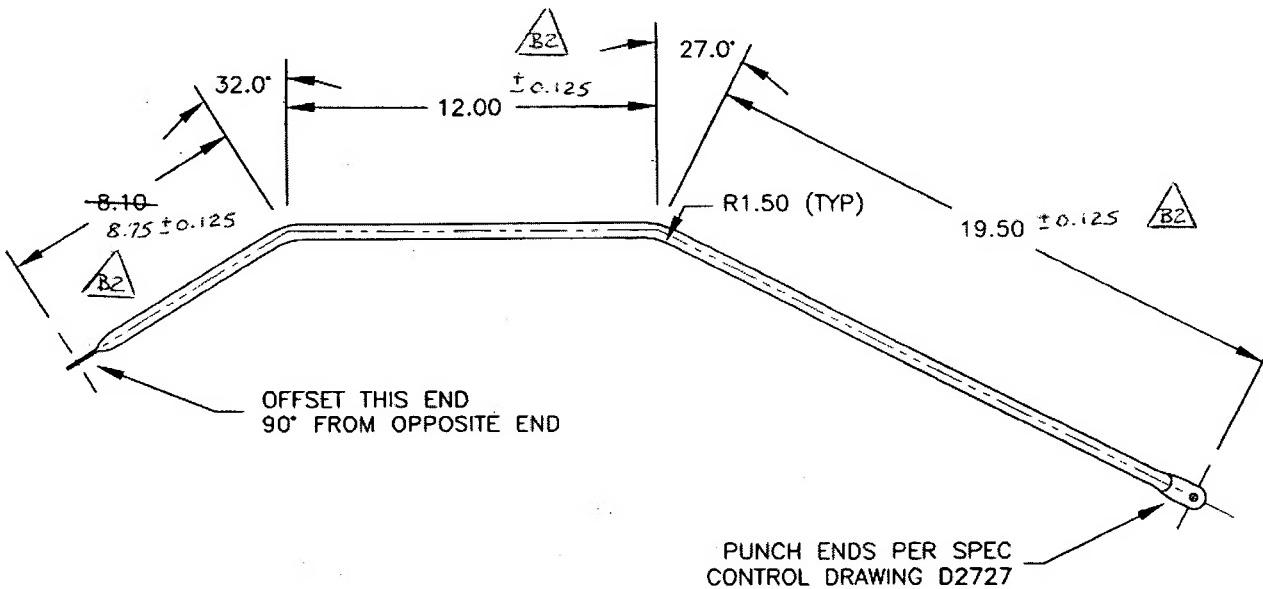
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART**RELEASED**95/05/05
KE

DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. B
CHECKED <i>JW</i>	APPROVED <i>JW</i>	DRAWING NO. D2012-103	SHEET 1 OF 1
DATE 98.04.28		TITLE ARM	SCALE 1:6
A	92.06.08	NEW ISSUE	
B1	98.04.28 <i>GR</i>	ARM FINISH	
B2	05.04.27 05.04.25	ADD TOLERANCE; 8.75 WAS 8.10	



NOTES:

1. MAKE PER TEMPLATE DT8068 (WAS DT2012-103)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE Ø0.500 x 0.035 WALL
3. FINISH: POWDER COAT BLACK SANOTEX (4.3 S.7) PER DART QSI 005 4.3 *(B1)*

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 352162